

**SECTION 12 24 13**  
**ROLLER WINDOW SHADES**

**PART 1 - GENERAL**

- 1.1 RELATED DOCUMENTS
  - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
  - A. Section Includes:
    - 1. Manually operated roller shades with single rollers.
  - B. Related Requirements:
    - 1. Section 06 10 53 "Miscellaneous Rough Carpentry" for wood blocking and grounds for mounting roller shades and accessories.
    - 2. Section 07 92 00 "Joint Sealants" for sealing the perimeters of installation accessories for light-blocking shades with a sealant.
- 1.3 PRODUCT SUBMITTALS
  - A. Product Data: For each type of product.
    - 1. Include styles, material descriptions, construction details, dimensions of individual components and profiles, features, finishes, and operating instructions for roller shades.
  - B. Shop Drawings: Show fabrication and installation details for roller shades, including shadeband materials, their orientation to rollers, and their seam and batten locations.
    - 1. Motor-Operated Shades: Include details of installation and diagrams for power, signal, and control wiring.
  - C. Samples: For each exposed product and for each color and texture specified, 10 inches (250 mm) long.
  - D. Samples for Initial Selection: For each type and color of shadeband material.
    - 1. Include samples of accessories involving color selection.
  - E. Samples for Verification: For each type of roller shade.
    - 1. Shadeband Material: Not less than 10 inches (250 mm) square. Mark inside face of material if applicable.
    - 2. Roller Shade: Full-size operating unit, not less than 16 inches (400 mm) wide by 36 inches (900 mm) long for each type of roller shade indicated.
    - 3. Installation Accessories: Full-size unit, not less than 10 inches (250 mm) long.
  - F. Roller-Shade Schedule: Use same designations indicated on Drawings for window types. Each exterior window to be provided with a shade typical for entire school.
- 1.4 INFORMATIONAL SUBMITTALS
  - A. Qualification Data: For Installer.
  - B. Product Certificates: For each type of shadeband material, signed by product manufacturer.
  - C. Product Test Reports: For each type of shadeband material, for tests performed by a qualified testing agency.
- 1.5 CLOSEOUT SUBMITTALS
  - A. Maintenance Data: Include in maintenance manuals.

The School District of Palm Beach County

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SDPBC Project No.

1.6 MAINTENANCE MATERIAL SUBMITTALS

- A. Furnish extra materials that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
  - 1. Roller Shades: Full-size units equal to 5 percent of quantity installed for each size, color, and shadeband material indicated, but no fewer than two units.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Fabricator of products.
- B. Mockups: Build mockups to verify selections made under Sample submittals, to demonstrate aesthetic effects, and to set quality standards for materials and execution.
  - 1. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.
  - 2. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Deliver roller shades in factory packages, marked with manufacturer, product name, and location of installation using same designations indicated on Drawings.

1.9 FIELD CONDITIONS

- A. Environmental Limitations: Do not install roller shades until construction and finish work in spaces, including painting, is complete and dry and ambient temperature and humidity conditions are maintained at the levels indicated for Project when occupied for its intended use.
- B. Field Measurements: Where roller shades are indicated to fit to other construction, verify dimensions of other construction by field measurements before fabrication and indicate measurements on Shop Drawings. Allow clearances for operating hardware of operable glazed units through entire operating range. Notify Architect of installation conditions that vary from Drawings. Coordinate fabrication schedule with construction progress to avoid delaying the Work.

**PART 2 - PRODUCTS**

2.1 MANUFACTURERS

- A. Basis-of-Design Product: Subject to compliance with requirements, provide Hunter Douglas Designer Roller shades or comparable product by one of the following:
  - 1. BTX Window Automation, Inc.
  - 2. DFB Sales.
  - 3. Draper Inc.
  - 4. Lutron Electronics Co., Inc.
  - 5. MechoShade Systems, Inc.
  - 6. Nysan Solar Control Inc.; Hunter Douglas Company.
  - 7. OEM Shades Inc.
  - 8. Shade Techniques, LLC.
  - 9. Silent Gliss USA, Inc.
  - 10. SM Automatic, Inc.
- B. Source Limitations: Obtain roller shades from single supplier and from single manufacturer.

## 2.2 MANUALLY OPERATED SHADES WITH SINGLE ROLLERS

- A. Chain-and-Clutch Operating Mechanisms: With continuous-loop bead chain and clutch that stops shade movement when bead chain is released; permanently adjusted and lubricated.
  - 1. Spring Lift-Assist Mechanisms: Manufacturer's standard for balancing roller-shade weight and lifting heavy roller shades.
    - a. Provide for shadebands that weigh more than 10 lb (4.5 kg) or for shades as recommended by manufacturer, whichever criteria are more stringent.
- B. Rollers: Corrosion-resistant steel or extruded-aluminum tubes of diameters and wall thicknesses required to accommodate operating mechanisms and weights and widths of shadebands indicated without deflection. Provide with permanently lubricated drive-end assemblies and idle-end assemblies designed to facilitate removal of shadebands for service.
  - 1. Roller Drive-End Location: Right side of inside face of shade.
  - 2. Direction of Shadeband Roll: Regular, from back of roller.
  - 3. Shadeband-to-Roller Attachment: Manufacturer's standard method.
- C. Mounting Hardware: Brackets or end-caps, corrosion resistant and compatible with roller assembly, operating mechanism, installation accessories, and mounting location and conditions indicated.
- D. Roller-Coupling Assemblies: Coordinated with operating mechanism and designed to join up to three inline rollers into a multiband shade that is operated by one roller drive-end assembly.
- E. Material:
  - 1. Shade Material: Light-filtering fabric.
  - 2. Shadeband Bottom (Hem) Bar: Steel or extruded aluminum.
    - a. Type: Enclosed in sealed pocket of shadeband material.
    - b. Color and Finish: As selected by Architect from manufacturer's full range.

## 2.3 SHADEBAND MATERIALS

- A. Shadeband Material Flame-Resistance Rating: Comply with NFPA 701.
  - 1. Testing by a qualified testing agency.
  - 2. Identify products with appropriate markings of applicable testing agency.
- B. Light-Filtering Fabric: Woven fabric, stain and fade resistant.
  - 1. Source: Roller-shade manufacturer.
  - 2. Type: Woven PVC-coated fiberglass and PVC-coated polyester.
  - 3. Weave: Mesh.
  - 4. Roll Width: Custom per opening unit width.
  - 5. Orientation on Shadeband: Up the bolt.
  - 6. Openness Factor: 5 percent.
  - 7. Color: As selected by Architect or District from manufacturer's full range.

## 2.4 ROLLER-SHADE FABRICATION

- A. Product Safety Standard: Fabricate roller shades to comply with WCMA A 100.1, including requirements for flexible, chain-loop devices; lead content of components; and warning labels.
- B. Unit Sizes: Fabricate units in sizes to fill window and other openings as follows, measured at 74 deg. F (23 deg. C):
  - 1. Between (Inside) Jamb Installation: Width equal to jamb-to-jamb dimension of opening in which shade is installed less 1/4 inch (6 mm) per side or 1/2-inch (13-mm) total, plus

- or minus 1/8 inch (3.1 mm). Length equal to head-to-sill or -floor dimension of opening in which shade is installed less 1/4 inch (6 mm), plus or minus 1/8 inch (3.1 mm).
2. Outside of Jamb Installation: Width and length as indicated, with terminations between shades of end-to-end installations at centerlines of mullion or other defined vertical separations between openings.
- C. Shadeband Fabrication: Fabricate shadebands without battens or seams to extent possible except as follows:
1. Vertical Shades: Where width-to-length ratio of shadeband is equal to or greater than 1:4, provide battens and seams uniformly spaced along shadeband length to ensure shadeband tracking and alignment through its full range of movement without distortion of the material.
  2. Skylight Shades: Provide battens and seams at uniformly spaced along shadeband as required to ensure shadeband tracking and alignment through its full range of movement without distortion or sag of material.
  3. Railroaded Materials: "Railroad" material where the material roll width is less than the required width of the shadeband and where indicated. Provide battens and seams as required by railroaded material to produce shadebands with full roll-width panel(s) plus, if required, one partial roll-width panel located at top of shadeband.

### **PART 3 - EXECUTION**

#### **3.1 EXAMINATION**

- A. Examine substrates, areas, and conditions, with Installer present, for compliance with requirements for installation tolerances, operational clearances, and other conditions affecting performance of the Work.
- B. Proceed with installation only after unsatisfactory conditions have been corrected.

#### **3.2 ROLLER-SHADE INSTALLATION**

- A. Install roller shades level, plumb, and aligned with adjacent units according to manufacturer's written instructions.

#### **3.3 ADJUSTING**

- A. Adjust and balance roller shades to operate smoothly, easily, safely, and free from binding or malfunction throughout entire operational range.

#### **3.4 CLEANING AND PROTECTION**

- A. Clean roller-shade surfaces after installation, according to manufacturer's written instructions.
- B. Provide final protection and maintain conditions, in a manner acceptable to Manufacturer and Installer, which ensure the roller shades are free of damage or deterioration at time of Substantial Completion.
- C. Replace damaged roller shades that cannot be repaired, in a manner approved by Architect, before time of Substantial Completion.

#### **3.5 DEMONSTRATION**

- A. Engage a factory-authorized service representative to train Owner's maintenance personnel to adjust, operate, and maintain roller shades.

END OF SECTION